V	ork	0	rder	ID	71593
7 7	UII	\mathbf{v}	ıucı		11070

Wednesday, July 06, 2011 1:26:57 PM



Page 1

Item ID:

D3458-1

Accept



Setup Start

Stop



Revision ID:

Item Name:

Step Mounting Plate

7/6/2011 **Start Date:** Required Date: 7/20/2011 **Start Qty: 20.00** Req'd Qty: 20.00



Cust Item ID:

Customer:

Tool ID

Reference:

Δn	provals:	
Aυ	provais.	

Process Plan: ____

Date: 11/07/06 Tooling:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/ **Work Center ID** Operation **Description** Set Up/ **Run Hours**

Tool # Plan

Date:

Accept Qty Code

Reject Oty

Reject Number

Insp. Stamp

Draw Nbr D3458

Revision Nbr Rev A

100

Waterjet

FLOW CNC Waterjet

GOG1. 178

FLOW WATER JET

Memo

Dwg Rev: A

Prog Rev: 2-Deburr if necessary

0.00

0.00

1-Cut as per Dwg D3458

Date:

B11-8-10

110

QC2- Inspect parts off machine FAI/FAIB

0.00

QC

0.00

B11-8-10

Quality Control

Memo

120

Quality Control

QC8- Inspect parts - second check

Memo

O wosly

Duitho	ospace	Liu									
W/O:			W	ORK ORDER CHANG	GES						
DATE	STEP	PRO	OCEDURE CHA	ANGE	Ву	/	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
				·			,				
		·									
			7.00								
Part No	:	PAR #:	Fault Cate	egory:	NCR: Y	es N	o DQ	\ :	_ Date: _		
Resolution:			Disposition	on:	QA: N/	A: N/C Closed: Date:					
NCR:			WORK ORD	ER NON-CONFORM	ANCE (N	ICR)					
DATE	STEP	Description of NC			ction B		Verific		Approval	Approval	
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng		gn & late	Section	on C	Chief Eng	QC Inspector	
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Work Order ID 71593

Wednesday, July 06, 2011 1:26:57 PM



Page 2

Item ID:

D3458-1

Accept

Setup Start

Stop



Revision ID:

Item Name:

Step Mounting Plate

Start Date:

Required Date: 7/20/2011

7/6/2011

QC:

Start Oty: 20.00

Reg'd Oty: 20.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run

Start

Stop

Sequence ID/

Work Center ID

130

Small Fab

Small Fab

Operation

Description

Small Fab

Deburr parts per dwg D3458

QC5- Inspect part completeness to step on W/O

Set Up/ **Run Hours**

0.00

0.00

Tool ID

Tool # Plan Code

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

Memo

140

Ouality Control

Memo

0.00

Sulve 117

150

Packaging

Packaging

Identify as per dwg & Stock Location: _iWA

*** STOCK IN STEP CELL***

Memo

0.00

0.00

M11-08.20 24 \$

W/O: WORK ORDER CHANGES										
DATE	STEP	PRO	CEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									!	
					·					
Part No		PAR #:	Fault Cat	tegory:	NCF	R: Yes N	10 DQ /	A :	Date:	
	R	esolution:	_ Disposition: Q/			QA: N/C Closed: Date: _				
NCR:		V	VORK ORI	DER NON-CONFO	RMANCE	(NCR)		-		
DATE	STEP	Description of NC		Corrective Action	Section B		Verific	ation	Approval	Approval
DAIL	JILI	Section A	Initial Chief Eng	Action Descript Chief Eng	tion	Sign & Date	Section	on C	Chief Eng	QC Inspector
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		:								
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	<u> </u>									
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Work Order ID 71593

Wednesday, July 06, 2011 1:26:57 PM

Page 3

Item ID:

D3458-1

Accept

Setup Start

Stop



Revision ID:

Item Name:

Step Mounting Plate

Start Date:

7/6/2011

Start Qty: 20.00

Operation

Description

Req'd Qty: 20.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

QC21- Final Inspection - Work Order Release

Date:

Tooling:

Set Up/

Run Hours

Date:

Run

Start

Required Date: 7/20/2011

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID

160

Memo

0.00

0.00

Tool ID

Tool # Plan

Accept Code Qty

Reject Qty

Reject Number

Insp. Stamp

Quality Control

W/O:			WC	ORK ORDER CHANG	iES					
DATE	STEP	PRO	CEDURE CHA	EDURE CHANGE				Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									i	
Part No		PAR #:								
	R	esolution:	Disposition	n:	_ QA: N/0	Clos	ed:		Date: _	
NCR:		V	VORK ORD	ER NON-CONFORM	ANCE (N	CR)				
DATE	STEP	Description of NC Section A	Initial	Action Description	tion B	gn & eate	Verific Section		Approval Chief Eng	Approval QC inspector
			Chief Eng	Chief Eng	L	ale	-			1,000
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Picklist Print

Wednesday, July 06, 2011 1:26:54 PM

Work Order ID: 71593

Parent Item:

D3458-1

Parent Item Name: Step Mounting Plate



Start Date: 7/6/2011

Required Date: 7/20/2011

Page 1

Start Qty: 20.00

Required Qty: 20.00

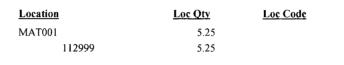
Comments:

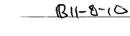
IPP REV. A 05.12.13 NEW ISSUE EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Primary Item Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.187X04.00		Purchased	No		100	f	5.2500	0.0427	0.89894	7		



6061-T6 Bar .178 x 4.00







	. Johana												
W/O:			V	VORK ORDER CHANGE	ES								
DATE	STEP	PRO	OCEDURE CH	HANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
	1												
					·								
Part No	:	PAR #:	Fault Ca	ntegory:	NCR: Yes	No DQ	A :	Date: _	·				
	R	esolution:	Disposition: QA: N/C Closed: Date:										
NCR:		1	WORK OR	DER NON-CONFORMA	NCE (NC	R)							
5475	0.750	Description of NC		Corrective Action Section		Verifi	cation	Approval	Approval				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Section C				& Section C		Chief Eng	QC Inspector
								,					
		·						-					

DART AEROSPACE LTD	Work Order:	7/593
Description: Step Mounting Plate	Part Number:	D3458-1
Inspection Dwg: D3458 Rev: A		Page 1 of 1

	FIRST	ARTICLE IN	SPECTIO	ON CHE	CKLIST		•
	X	First Artic	:le	Proto	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Com	ments
R0.437	+/-0.010	,437	4		R.G		
3.080	+/-0.010	3,084	x		V 1302		
0.703	+/-0.010	-701	>		V		
R0.125	+/-0.010	(1)5	يد		R.G.		
Ø0.257	+0.006/-0.001	1360	7		V		
R0.500	+/-0.010	,500	٤		R.G		
2.041	+/-0.010	2,041	7		1		
0.863	+/-0.010	,863	>		V	·······	
				:			
							······································
							50-2
						<u></u>	
Measured by:	B	Audited by:	7		Prototype App	proval:	N/A
Date:	11-8-10	Date:	<i>પ</i> િદા			Date:	N/A

Revised by KJ/JLM

Date Change 06.04.28 New Issue

Rev